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SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

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1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses

Metal working fluids Uses advised against No information available.

1.3 Details of the supplier of the safety data sheet Supplier (manufacturer/importer/downstream user/distributor)

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1.4 Emergency telephone number +49 55119240 (GIZ-Nord Poisons Center: 24h/7d)

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008 [CLP] None
- 2.2 Label elements None
- 2.3 Other hazards

None

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description Base Oil and Additives Hazardous ingredients None Further ingredients The biably refined mineral of

The highly refined mineral oil contains less than 3% (w/w) DMSO-extract, according to IP 346 and is not considered to be carcinogenic.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. If unconscious place in recovery position and seek medical advice.

Following inhalation



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Remove casualty to fresh air and keep warm and at rest. Where appropriate artificial ventilation. In case of respiratory tract irritation, consult a physician.

In case of skin contact

Change contaminated, saturated clothing. After contact with skin, wash immediately with plenty of water and soap. In case of skin irritation, consult a physician.

After eye contact

Rinse immediately carefully and thoroughly with eye-bath or water. Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye irritation consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Call a physician immediately. Rinse mouth thoroughly with water. Where appropriate artificial ventilation.

4.2 Most important symptoms and effects, both acute and delayed No information available.

4.3 Indication of any immediate medical attention and special treatment needed First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Foam, Extinguishing powder, Carbon dioxide (CO2), Water spray, Water mist,

Unsuitable extinguishing media

Strong water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

In case of fire may be liberated: Carbon dioxide (CO2), Carbon monoxide, Nitrogen oxides (NOx), Sulphur oxides, Smoke and other incomplete combustion products.

5.3 Advice for firefighters

Special protective equipment for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4 Additional information

Do not inhale explosion and combustion gases. Use water spray jet to protect personnel and to cool endangered containers. Move undamaged containers from immediate hazard area if it can be done safely. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protection equipment. Avoid contact with skin, eyes and clothes. Wear breathing apparatus if exposed to vapours/dusts/aerosols. Ventilate affected area. Keep away from sources of ignition - No smoking.

6.2 Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Make sure spills can be contained, e.g. in sump pallets or kerbed areas. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3 Methods and material for containment and cleaning up

For containment

Stop and contain spill/release if it can be done safely. If this cannot be done, allow fire to burn under control. Cover drains. Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up



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Clear spills immediately. Wipe up with absorbent material (eg. cloth, fleece). Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Take up mechanically, placing in appropriate containers for disposal. Ventilate affected area. Clean contaminated articles and floor according to the environmental legislation.

6.4 Reference to other sections

Safe handling: see section 7 Personal protection equipment: see section 8 Disposal: see section 13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Use only in well-ventilated areas. Put lids on containers immediately after use. Avoid contact with skin, eyes and clothes. Avoid: Inhalation of vapours or spray/mists Keep away from sources of ignition - No smoking.

Protective measures

Measures to prevent fire

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.

Environmental precautions

Do not allow to enter into surface water or drains.

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Do not put any product-impregnated cleaning rags into your trouser pockets.

7.2 Conditions for safe storage, including any incompatibilities

Packaging materials

Only use containers specifically approved for the substance/product.

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Protect containers against damage.

Hints on joint storage

Keep away from: Oxidizing agent Storage class: 10 Storage class (TRGS 510): 10 Do not store together with

Food and feedingstuffs

Further information on storage conditions

Recommended storage temperature : 5 - 40°C / 40 - 105°F.

Protect against : Frost Heat. UV-radiation/sunlight Water Humidity.

Storage stability : Product may be stored for up to 24 months under described conditions.

7.3 Specific end use(s)

None

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values

To date, no national critical limit values exist.

DNEL-/PNEC-values

DNEL/DMEL No DNEL / DMEL-values available. PNEC

No DNEL-values available.

8.2 Exposure controls



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Appropriate engineering controls

Use only in well-ventilated areas. If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means. Technical measures and the application of suitable work processes have priority over personal protection equipment.

Personal protection equipment

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Eye/face protection

Eye glasses with side protection DIN EN 166

Skin protection

Hand protection

Tested protective gloves must be worn: DIN EN 374 The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances.

Suitable material :

Wearing time with permanent contact:

Material: NBR (Nitrile rubber), CR (polychloroprene, chloroprene rubber), PVA (Polyvinyl alcohol), Thickness of the glove material: 0,70 mm

Breakthrough time (maximum wearing time): > 480 min

Wearing time with occasional contact (splashes):

Material: NBR (Nitrile rubber), CR (polychloroprene, chloroprene rubber), PVA (Polyvinyl alcohol), Thickness of the glove material: 0,40 mm

Breakthrough time (maximum wearing time): > 30 min

Breakthrough time (maximum wearing time): For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Check leak tightness/impermeability prior to use.

Body protection

Body protection: not required. If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory protection

Usually no personal respirative protection necessary.

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn. Respiratory protection necessary at: insufficient ventilation, aerosol or mist formation.

Suitable respiratory protection apparatus

Combination filtering device (EN 14387)

General information

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Wash contaminated clothing prior to re-use. Do not put any product-impregnated cleaning rags into your trouser pockets. Apply skin care products after work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance :	Liquid						
Colour :	light brown						
Odour :	characteristic						
Safety charact	eristics						
pH : Melting point/freez	ing point :		No data available No data available				
Initial boiling point range :	and boiling (1013 hPa)	>	300	°C			
Flash point :		>	220	°C	DIN EN ISO 2592		



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Lower explosion limit :			0,6	Vol-%		
Upper explosion limit :			6,5	Vol-%		
Vapour pressure :	(20 °C)		No data available			
Density :	(15 ℃)		0,888	g/cm ³	DIN EN ISO 12185	
Water solubility :	(20 °C)		practically insoluble			
log P O/W :			not applicable			
Auto-ignition temperature :		>	240	°C		
Cinematic viscosity :	(40 °C)	approx.	220	mm²/s	DIN EN ISO 3104	
Decomposition temperature :			not determined			
Odour threshold :			No data available			
Relative vapour density :	(20 °C)		No data available			
Evaporation rate :			No data available			
Vapourisation rate :			No data available			
Maximum VOC content (Switzerland) :			0	Wt %		
Oxidising liquids : Not oxidising.						
Explosive properties :	Not explosive according to EU A.14.					

9.2 Other information

None

SECTION 10: Stability and reactivity

10.1 Reactivity

No information available.

10.2 Chemical stability

The mixture is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No information available.

10.4 Conditions to avoid No information available.

10.5 Incompatible materials

Oxidising agent, strong.

10.6 Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological data are not available. The statement is derived from the properties of the single components.

Acute toxicity

No data available to indicate product may be an acute toxic oral, dermal or inhalation hazard.

Corrosion

Not an irritant.

Respiratory or skin sensitisation

not sensitising.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction) Carcinogenicity

no known significant effects or critical hazards.

Germ cell mutagenicity

no known significant effects or critical hazards.

Reproductive toxicity



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no known significant effects or critical hazards.

STOT-single exposure

STOT SE 1 and 2

Not expected to cause organ damage from a single exposure.

STOT-repeated exposure

STOT RE 1 and 2

Not expected to cause organ damage from prolonged or repeated exposure.

Aspiration hazard

Based on the available data the classification criteria for aspiration toxicity are not met. Based on physicochemical properties of the material. For viscosity data, see section 9.

SECTION 12: Ecological information

12.1 Toxicity

For the product ecotoxicological data are not available. The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see section 3).

Aquatic toxicity

harmless to aquatic organisms up to the tested concentration

12.2 Persistence and degradability

Abiotic degradation

Physicochemical elimination

Due to its low solubility in water the product is almost completely mechanically separated in biological sewage plants.

Biodegradation

Moderately/partially biodegradable.

12.3 Bioaccumulative potential

No indication of bioaccumulation potential.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Other adverse effects

Damage can be caused through mechanical influence of the product (eg. sticking).

12.7 Additional ecotoxicological information

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product/Packaging disposal

Waste codes/waste designations according to EWC/AVV

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

Waste code product

12 01 07*

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Waste name

mineral-based machining oils free of halogens (except emulsions and solutions)



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Waste treatment options

Appropriate disposal / Product

Consult the appropriate local waste disposal expert about waste disposal. Dispose according to legislation.

Appropriate disposal / Package

Non-contaminated packages may be recycled. Packing which cannot be properly cleaned must be disposed of. Dispose of waste according to applicable legislation.

Other disposal recommendations

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Do not pressurise, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition.

SECTION 14: Transport information

14.1 UN number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

14.4 Packing group

No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the

substance or mixture

National regulations Water hazard class (WGK)

Class : 1 (Slightly hazardous to water) Classification according to AwSV

15.2 Chemical safety assessment

No information available.

SECTION 16: Other information

16.1 Indication of changes

02. Classification of the substance or mixture · 02. Label elements · 02. Labelling according to Regulation (EC) No. 1272/2008 [CLP] · 03. Hazardous ingredients · 07. Hints on joint storage - Storage class · 08. Occupational exposure limit values · 14. Transport hazard class(es) - Land transport (ADR/RID) · 14. Transport hazard class(es) - Sea transport (IMDG) · 14. Transport hazard class(es) - Air transport (ICAO-TI / IATA-DGR) · 15. Water hazard class (WGK)

16.2 Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association



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IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA) ICAO: International Civil Aviation Organization ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO) CAS: Chemical Abstracts Service (division of the American Chemical Society) GHS: Globally Harmonized System on the Classification and Labelling of Chemicals CLP: Regulation on Classification, Labelling and Packaging of Substances and Mixtures, LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent EC50: Effective concentration, 50 percent DNEL: Derived No Effect Level PNEC: Predicted No Effect Concentration PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative 16.3 Key literature references and sources for data

Sources of information used in preparing this SDS included one or more of the following: Product Dossiers and SDS from suppliers, complemented by public sources, as appropriate (GESTIS, the EU IUCLID Data Base, U.S. NTP publications, e.g.).

Classification for mixtures and used evaluation method according to regulation 16.4 (Text) is a second s EC) No 1272/2008 [CLP]

No information available.

16.5 Relevant H- and EUH-phrases (Number and full text) None

16.6 Training advice

Provide adequate information, instruction and training for operators.

16.7 Additional information

None

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.